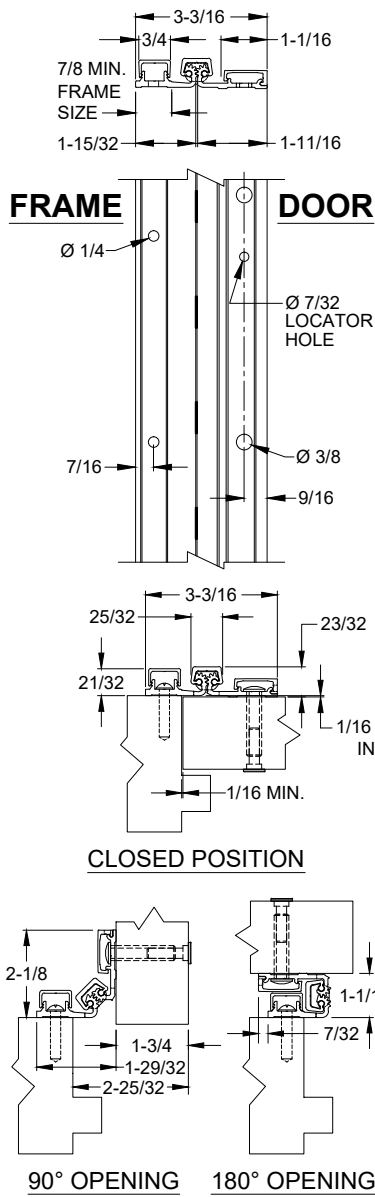


HCFS570 - ALUMINUM GEARED HINGE, NARROW FRAME LEAF, 1/16 INSET, FULL SURFACE



	79"	83"	85"	95"	120"
HANDING REQUIRED	0	0	0	0	0
2-1/2	1-1/2	1-1/2	1-1/2	1-1/2	1-1/2
7-1/2	7-1/2	7-1/2	7-1/2	7-1/2	7-1/2
12-1/2	12-1/2	12-1/2	12-1/2	12-1/2	12-1/2
17-1/2	17-1/2	17-1/2	17-1/2	17-1/2	17-1/2
22-1/2	22-1/2	22-1/2	22-1/2	22-1/2	22-1/2
27-1/2	27-1/2	27-1/2	27-1/2	27-1/2	27-1/2
37-1/2	37-1/2	37-1/2	37-1/2	37-1/2	37-1/2
45-1/2	45-1/2	45-1/2	47-1/2	47-1/2	47-1/2
55-1/2	55-1/2	55-1/2	57-1/2	57-1/2	57-1/2
60-1/2	60-1/2	60-1/2			62-1/2
65-1/2	65-1/2	65-1/2	67-1/2	67-1/2	
70-1/2	70-1/2	70-1/2	72-1/2	72-1/2	72-1/2
75-1/2	75-1/2	75-1/2	77-1/2	77-1/2	
79	79	80-1/2	82-1/2	82-1/2	82-1/2
		83	85	87-1/2	
				92-1/2	92-1/2
				95	95
					97-1/2
					102-1/2
					107-1/2
					112-1/2
					117-1/2
					120

NOTES:

1. HINGES CUT TO CUSTOM LENGTH ARE CUT FROM THE BOTTOM. PLEASE SPECIFY HANDING.
2. ALL DIMENSIONS ARE IN INCHES.
3. ALL DIMENSIONS ARE TO CENTERLINE OF HOLES.
4. XX" DENOTES LOCATOR HOLE.



STANDARD HINGE SIZES & SCREW DETAIL

NOMINAL DOOR HEIGHT	6'8"	7'0"	7'2"	8'0"	10'0"
ACTUAL HINGE LENGTH	79"	83"	85"	95"	120"
FRAME	12-24 x 7/8" PHILLIPS PAN HEAD, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW				
DOOR	1/4-20 x 1-11/16" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/8" PH. HEAD SHOULDER SCREW				
	12-24 x 7/8" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)				
	13	14	13	15	18
	9	10	9	11	14
	3	4	3	4	4