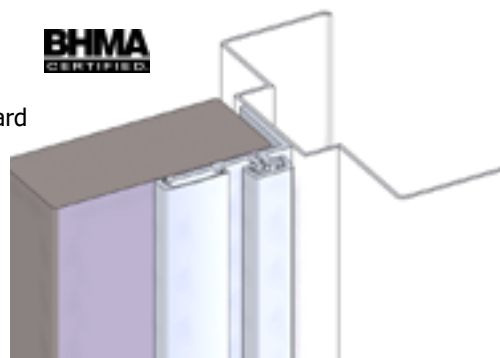


## 780 Series Half Surface - 780-155HD - Heavy Duty

### SPECIFICATIONS

|                      |                                                                                                                                                                                                                                 |
|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Material:            | Aluminum 6063-T6                                                                                                                                                                                                                |
| Clearance:           | 5/32" (4 mm) minimum recommended hinge side plus standard lockside clearance                                                                                                                                                    |
| Fasteners:           | <ul style="list-style-type: none"> <li>• Standard: 1/4-20 x 1-1/4" Sexbolt (fastener + post)</li> <li>• Standard: Dril-Kwik® - #12-24 x 11/16" Flat Head Screws</li> <li>• Additional options available upon request</li> </ul> |
| Length Options:      | Standard and custom lengths available                                                                                                                                                                                           |
| Door Reinforcement:  | None required                                                                                                                                                                                                                   |
| Frame Reinforcement: | None required to 200 lbs., heavier weight use 16-gauge channel                                                                                                                                                                  |



(Left hand shown)

### FEATURES

- Heavy duty for high frequency doors or heavy, medium frequency doors
- For center hung and double egress conversions
- Security molding

| Length |             | HD Fastener Count |            |            |
|--------|-------------|-------------------|------------|------------|
| Inches | Millimeters | # Sex Bolts       | # Pan Head | # For Jamb |
| 79     | 2007        | 8                 | 17         | 16         |
| 83     | 2108        | 8                 | 19         | 18         |
| 85     | 2159        | 8                 | 19         | 18         |
| 95     | 2413        | 10                | 19         | 20         |
| 119    | 3023        | 12                | 23         | 26         |

